

# PHILCO AUTO RADIO

## Instructions for Installing the Instrument Board Speaker in 1942 Cars

### 1942 Ford and Mercury

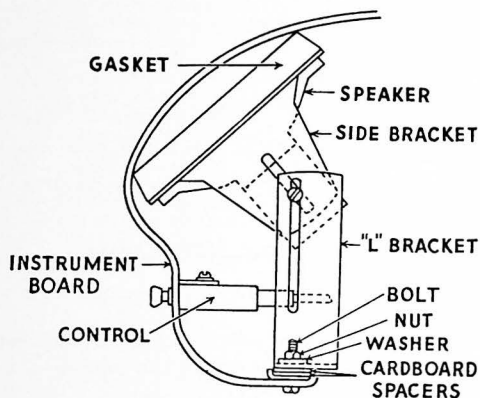


FIGURE 1

1. Saw the "U" bracket in half along the scored line in the bracket so there will be two "L" brackets.
2. Install the control unit as shown in the instruction sheet packed with each control adapter plate kit.
3. Bolt the side brackets to the speaker. Place the rubber gasket and screen against the face of the speaker and bend the ears of the screen over the edge of the speaker.
4. Drill two  $17/64$ " holes in the widest part of the bottom of the instrument board flange approximately 6" each side of the center line of the instrument panel. (The flange narrows considerably in the center of the instrument panel and is not satisfactory for bracket mounting.) Using cardboard spacers, mount the "L" brackets with the long slots toward the grille and the bottom of the "L" brackets outward.
5. Loosely assemble the side brackets on the speaker to the "L" brackets and force the speaker into position as shown in Figure 1. Tighten all nuts securely.

**NOTE**—In all other 1942 cars installation procedure for the instrument panel speaker remains virtually the same as in 1941 cars. Refer to 1941 R.M.S. Year Book for installation instructions on all other 1941 and 1942 cars except 1942 Ford and Mercury.